
Design for Recycling: Design Guidelines for EEE

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Product Level

- Reduce complexity:
Minimise the total number of components
- Consider modularity:
e.g. combine hazardous and/ or valuable parts into a single module
- Design for shredding/ mechanical opening
- Enable disassembly



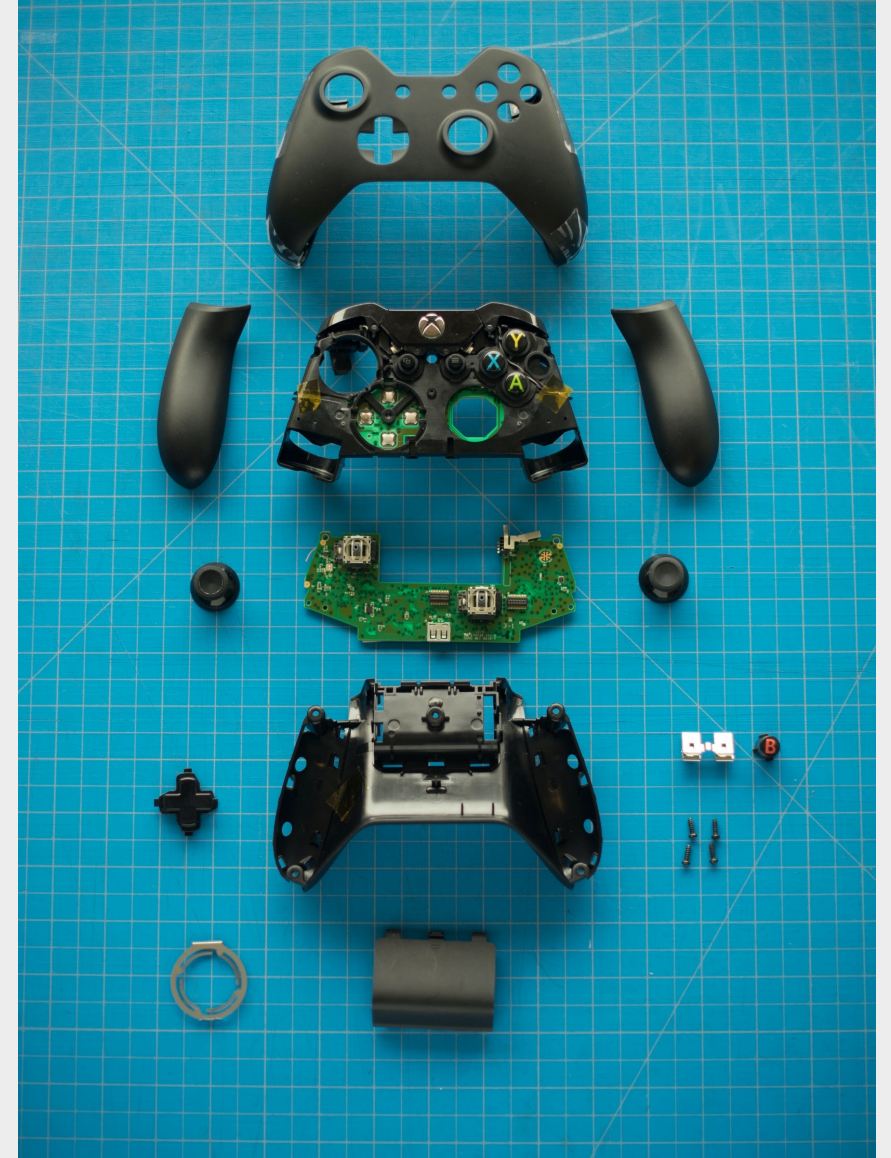
Product Level

- Avoid creating permanent connections
- Reduce the total number and different types of fasteners
- Protect fasteners from wear and corrosion
- Choose fasteners that can be removed with standard disassembly tools



Component Level

- Ensure that hazardous and/ or valuable components are easily *identifiable* and *accessible*
- Avoid permanently connecting components *e.g. through gluing, welding or insert moulding*
- Cables & wires: minimise their number and length



Material Level

- Determine whether a material is recyclable
- Use recycled materials whenever possible
- Minimise the number of different materials used
- Use a single material *or* avoid mixing materials
e.g. through 2K moulding
- Avoid harmful materials, substances and additives





FERRITE

MÍDIAS DE CD E DVD

CÚBRE

ALUMÍNIO

PARAFUSO

BATERIA

FERRO

PLÁSTICO

CABOS E FIOS

CABOS E FIOS

PLACA LEVE

PROCESSADOR

PLACA

CAIXA

PLACA

PROCESSADOR

PROCESSADOR

CABOS E FIOS

PLACA

FERRO